	Page
About the Company	1
Thick v thin films	2
Spectral Transmission graphs	3
SuperThermic covers explained	4
SteriLight SuperThermic	5
SunMaster SuperThermic	6
SunMaster Diffused	7
SunMaster Clear	8
UV open versus UV blocking	9
Pr and Pfr explained	9
SunSmart Green	10
SunSmart Blue	11
SunMaster Cool	12
Chrystal Therm	13
DuraLight	14
Total Block	15
ThermaProp	16
Side vent systems and polythene	17
Anti Hot Spot Tape	18
Repair Tape	18
CosyTex	19
Twin Skin Systems	20
Sub Irrigation barrier	20
Poly Vent netting	21
Measure your tunnel	22
Sheet size calculator	Back



Whatever you grow - We've got it covered

Tunnel Films-Data Sheets Sundries Prices

June 2016

www.xlhorticulture.co.uk - Ottery St. Mary - Devon - EX11 1JZ

Contact - Tel 01404 823044 - email info@xlhorticulture.co.uk

Whatever you grow We've got it covered

THE COMPANY

We are a family run and owned company. We care about the products and service we offer you. We have our own commercial nursery so we have a practical understanding and knowledge about how our products can help you.

DELIVERY

We care about getting <u>your</u> order out today. Our philosophy is that if we get the order by 12 noon today we ship today and you will get it tomorrow. With the majority of our dispatches we have online tracking and POD.

Pallet shipments are normally on a 3 day service, to reduce your costs, but we have a next day pallet service available if it's urgent.

20 YEARS OF INNOVATION AND RESEARCH

Plants have adapted and evolved to grow in different parts of the world. Sometimes it's the temperature and climate, but often its the light spectrum they are growing under. There is more UV the closer you get to the equator, which gives you a quicker sun tan. But under a forest canopy part of the red spectrum is reduced. Very often you are trying to grow plants which are not native to Mid/Northern European light spectrums.

So we thought - <u>WHY COMPROMISE?</u> Lets modify the light spectrum coming through the polythene to make it match, as far as we can, the plants natural light expectation. We discussed it with growers and developed a better range of covers to grow your crops more efficiently. They are all trialled in conjunction with research stations, universities and growers. We use it on our own commercial nursery tunnels and when it's right we bring it to market. But we are constantly monitoring it's performance and updating our products to suit your needs.

THERE'S A LOAD OF RUBBISH TALKED ABOUT THICKER FILMS BEING STRONGER AND LASTING LONGER.

When we started our polythene business 20 years ago all films were either 180 or 200 mu thick. And they only lasted for 2 or 3 seasons.

So thickness has nothing to do with how long they last or how strong they are.

Technology has come on a long way in 20 years and you definitely don't need a thick film to make it strong if you are using modern co polymers. The difference between 150 and 180 mu is 30 - 100ths of a MILLIMETRE. So it's a very-very small amount.

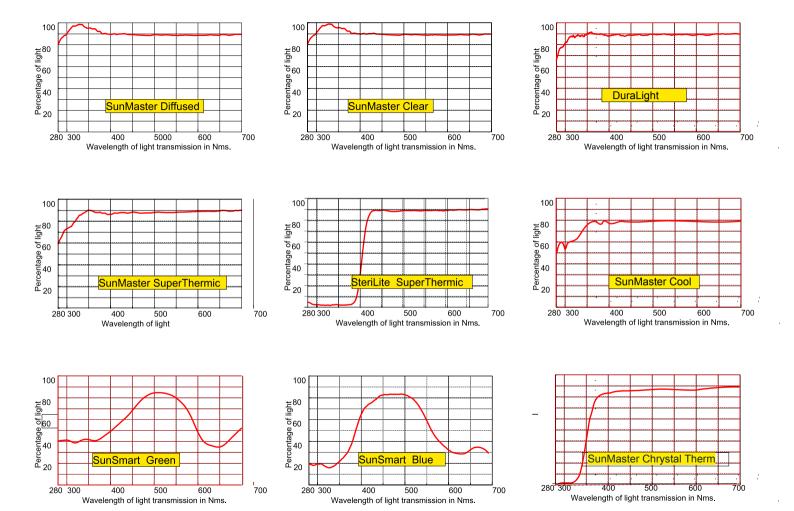
MAKE IT GREEN

There is no way to make polythene totally Green - yet. So we do our best to make it as green as possible.

How?

- 1. We make it thinner so that you can cover a greater area with every ton of polymer you use. Don't forget at 150 mu we cover a surface area about 20% more than films which are 180 mu thick.
- 2. We make it last longer. We have customers who have had covers from us on their tunnel for over 13 years.
- 3. We make it using carbon neutral energy. All of our polythene is made from either wind or solar generated electricity.
- 4. All of our film is made from virgin polymer and is highly sought after by polythene re cycling companies.

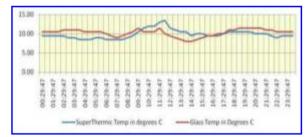




Page 3

SunMaster and SteriLite

SuperThermic Covers Explained



Exclusive Energy Efficiency from XL

Energy efficiency is vital in today's economy. Therefore to have a single skin greenhouse film on you tunnel which is as efficient as glass is an amazing advantage. The temperatures recorded above relates to 1 day in the winter of 2010 and the trial was conducted by an independent consultant at New Place Nurseries in Sussex. (More details are available in our Grower Experience trials).

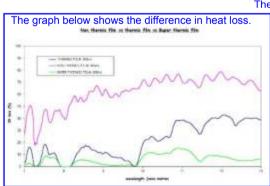
The top (Pink) line shows how much heat a normal tunnel cover will lose in cold weather. The central Blue line shows how much heat a normal thermic film will lose and the bottom green line shows how little heat (infra red

radiation) a SuperThermic film will lose.

The difference between the two films is

that SunMaster SuperThermic is UV open and SteriLite SuperThermic is UV blocking.







Page 4

SteriLite SuperThermic Suitable for Vegetables Flowers Fruit











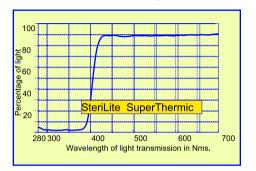
USE SteriLite SuperThermic FOR

All crops which will be heated Where the advantages of the UV blocking IPM will be of an advantage i.e. Organic growing

UV blocking is proven to reduce fungal and aphid attacks and give a greater foliage area.

Vegetables - especially salad crops

XL SuperThermic films have been proven to give protection down to ~ -7° C frost protection.



Valo	17

Width m	7.3	9.2	11.1	14
£ per m.	£6.61	£8.34	£10.05	£12.67
1	All prices e	ex works a	and + VA	Τ
	Minimu	m order 5	metres	
5	5-6-7-8 -9 and 10 metres +50%			
	11-19 metres +10%			
Delive	Deliveries to UK mainland up to 50m £10			
Delive	Deliveries to UK mainland up to 80m £15			
Delivery over 81 metres phone for carriage cost				
Free delivery over £1250 net of Vat to one address				

	SteriLight SuperThermic					
	SPECIFICATION June 2016					
	UV guaranteed life	5 Years				
*	Life expectancy	8+ years				
L.A	Polymer make up	m-LLDPE, EVA				
	Diffusion (400-700nms)	45%				
	Anti Mist/Drip	AD/AF Yes				
P	Light Transmission	~89%				
	Thermicity	<8%				
ă	Temperature reducing	Yes				
	Total UV (300-390 nms.)	<1%				
	Puncture resistance	1200 gms				
	Average along and across the roll					
E.	Strength at break	27 Mpa.*				
W	Stretch before break	600%				
Notes	votes * Approx 413 kg per metre width.					

SunMaster SuperThermic



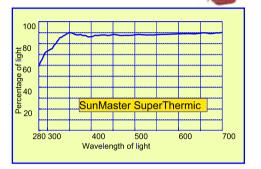


Fruit T



Bedding

SunMaster Diffused SuperThermic					
SPECIFICATION June 2016					
UV guaranteed life	5 Years				
Life expectancy	8+ years				
Polymer make up	m-LLDPE, EVA				
Diffusion (400-700nms)	45%				
Anti Mist/Drip	AD/AF Yes				
Light Transmission	~89%%				
Thermicity	<8%				
Temperature reducing	Yes				
UV transmission (300-390 nms.)	>60%				
Puncture resistance	1200 gms				
Average along and across the roll					
Strength at break	27 Mpa.*				
Stretch before break	600%				
Notes Approx 413kg per metre width.					



Width m	7.3	9.2	11.1	14	
£ per m.	£6.61	£8.34	£10.05	£12.67	
/	All prices ex works and + VAT				
	Minimu	m order 5	metres		
5	5-6-7-8 -9 and 10 metres +50%				
	11-19 metres +10%				
Delive	Deliveries to UK mainland up to 50m £10				
Deliveries to UK mainland up to 80m £15					
Delivery over 81 metres phone for carriage cost					
Free delivery over £1250 net of Vat to one address					

USE SunMaster SuperThermic films FOR

heated crops and where frost protection is important. Normal polythene and glass block the UV below a certain level (350 nms). SunMaster films give you the advantages of growing indoors without losing the benefit of the outdoors sunlight. Plants are slightly more compact, colours are more pronounced, especially reds and blues, and you get stronger rooting, and higher anti oxidants in fruit. The outdoor levels of UV give thicker cell walls and therefore greater disease resistance.



SunMaster Diffused

Suitable for Vegetables Flowers Fruit







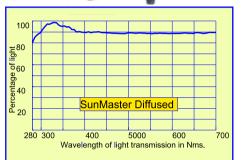




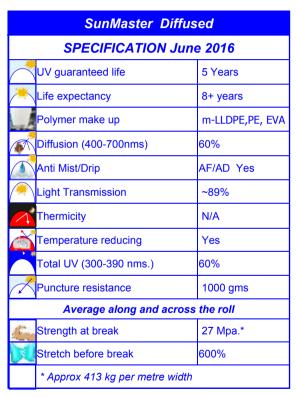
USE SunMaster Diffused or Clear FOR

All crops where colour, especially red and blue is important.

Over wintered nursery stock where only slight frost protection is required.



Width m	7.3	9.2	11.1	14
£ per m.	£5.70	£7.11	£8.58	£10.85
A	All prices	ex works	and + VA	T
	Minimu	m order 5	metres	
5-	-6-7-8 -9 i	and 10 m	etres +50	%
11-19 metres +10%				
Deliveries to UK mainland up to 50m £10				
Deliveries to UK mainland up to 80m £15				
Delivery over 81 metres phone for carriage cost				
Free de	elivery ov	er £1250 address	net of Val	to one





SunMaster Clear









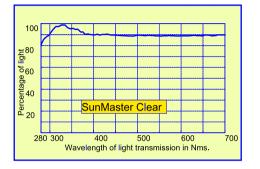




Bedding

	SunMaster Clear					
	SPECIFICATION June 2016					
	UV guaranteed life	5 Years				
*	Life expectancy	8+ years				
_A	Polymer make up	m-LLDPE,PE, EVA				
	Diffusion (400-700nms)	25%				
	Anti Drip	AF/AD yes				
	Light Transmission	~91%				
A	Thermicity	N/A				
ă	Temperature reducing	No				
	Total UV (300-390 nms.)	60%				
	Puncture resistance	1000 gms				
	Average along and across the roll					
Œ.	Strength at break	27 Mpa.*				
V	Stretch before break	600%				

* Approx 413 KG per metre width



Width m	7.3	9.2	11.1	14
£ per m.	£5.70	£7.11	£8.58	£10.85
A	All prices	ex works	and + VA	T
	Minimu	m order 5	metres	
5-6-7-8 -9 and 10 metres +50%				
11-19 metres +10%				
Deliveries to UK mainland up to 50m £10				
Deliveries to UK mainland up to 80m £15				
Delivery over 81 metres phone for carriage cost				
Free de	elivery ov	er £1250 address	net of Vat	to one



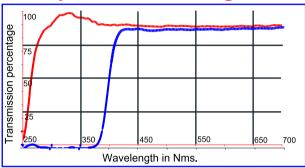
All crops where colour, especially red and blue is important.

Over wintered nursery stock where only slight frost protection is required.



Poly tunnel covers are no longer just something to keep the rain out and keep it a bit warmer in winter. They should really be called spectrum filters which help you grow much better plants.

UV open v uv blocking Films

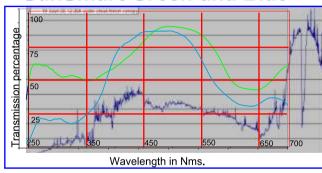


In the graph above there are 2 lines. The red line is our UV open SunMaster Diffused and Clear - and the Blue line is our SteriLite.

The UV open films give your plants the same spectrum of UV that your plants would have if growing outside. It makes cell walls thicker, plants more compact and improves the colour of flowers fruit or vegetables which have red or blue in their makeup. Research has shown that Strawberries for instance will be ready for harvest about 1 week earlier than a normal film which normally blocks out the UV below 350 Nms.

UV blocking films have the ability to reduce both fungal diseases which need UV to be able to reproduce and spread, and aphids who see in UV so if you take it away they can't fly anymore. Research has also shown that plants will have more foliage under UV blocking SteriLite and it is especially good for salad crops.

SunSmart Green and Blue



Why Compromise?

In the graph above there are 3 lines. The dark blue jagged line is the <u>actual</u> light spectrum recorded under a forest canopy on a cloudy day. The Green Line shows the spectral transmission of SunMaster SmartGreen and the blue line the spectral transmission of SmartBlue.

You can see that both of them have a curve which more closely matches the curve of a forest canopy than the curve of the full spectrum films which match the spectrum of a full sun savannah or mountain.

And all plants grow better in the correct spectrum of light.

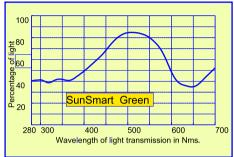
SunSmart Green





Sheep sheds

SunSmart Green					
SPECIFICATION June 2016					
	UV guaranteed life	5 Years			
*	Life expectancy	8+ years			
	Polymer make up	m-LLDPE,PE,EVA			
	Diffusion (400-700nms)	30%			
	Anti Mist/Drip	AD/AF Yes			
P	Light Transmission	~66%			
	Thermicity	NA			
ă	Temperature reducing	Yes			
	Total UV (300-390 nms.)	<60%			
	Puncture resistance	1000 gms			
	Average along and across the roll				
En	Strength at break	27 Mpa.*			
V	Stretch before break	600%			
Notes	* Approx 413 kg per metre width				



ı					
1	Width m		9.2		14
┨	£ per m.	_	£6.46	_	£9.84
	,	All prices	ex works a	and + VA	Τ
ı					
┨		Minimum order 5 metres			
		11-19 metres +10%			
ı	Deliveries to UK mainland up to 50m £10				
1	Deliveries to UK mainland up to 80m £15				
1	Delivery over 81 metres phone for carriage cost				
1	Free delivery over £1250 net of Vat to one address			to one	

USE SmartSmart Green FOR

All crops which are natural shade loving plants -

Ferns - Hosta's - Hellebores - Laurels - Ilex - Camellia's - Violets -Rhododendrons.

Any other plants who's natural habitat is shade or semi shade.





SunSmart Blue

Suitable for Bedding



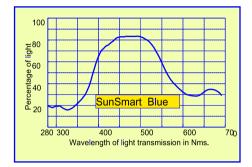
Shade loving Shrubs Shrubs that need dwarfing

USE SunSmart Blue FOR All bedding plant production.

Naturally gives height reduction without using chemicals in Spring. Pansies for instance will be reduced in height by ~ 50%.

Nursery stock where you want height reduction, (Hydrangeas for instance),

Good success has also been reported as a holding area for plants which are ready for sale, but not yet required.



116	-
TO CO	

Width m		9.2		14	
£ per m.		£8.06	_	£12.27	
A	All prices	ex works a	and + VA	Τ	
	Minimu	m order 5	metres		
5	-6-7-8 -9	and 10 me	etres +50	%	
	11-1	9 metres -	+10%		
Delive	ries to Ur	(mainland	d up to 50	m £10	
Deliveries to UK mainland up to 80m £15					
Delivery over 81 metres phone for carriage cost					
Free d	elivery ov	er £1250	net of Vat	to one	

address

	SunSmart Blue						
	SPECIFICATION June	2016					
	UV guaranteed life	5 Years					
*	Life expectancy	8+ years					
_/	Polymer make up	m-LLDPE, EVA					
	Diffusion (400-700nms)	30%					
	Anti Mist/Drip	AD/AF Yes					
P	Light Transmission	~55%					
	Thermicity	<21%					
à	Temperature reducing	Yes					
	Total UV (300-390 nms.)	<60%					
	Puncture resistance	1200 gms					
	Average along and across the roll						
E.	Strength at break	27 Mpa.*					
N	Stretch before break	600%					
Notes	* Approx 413 Kg per metre width						

EVOLUTION 2015

SunMaster Cool

SPECIFICATION June 2016

6 Years

~10 years

AF/D Yes

~80%

<17%

Yes

50%

1200 gms

27 Mpa.*

600%

50%

m-LLDPE, EVA

UV guaranteed life

Polymer make up

Light Transmission

Temperature reducing

Puncture resistance

Strength at break

Notes

Stretch before break

Total UV (300-390 nms.)

Diffusion (400-700nms)

Life expectancy

Anti Drip

Thermicity

SunMaster Cool ole for Sheep Chickens Storage Shrubs

Sui	tab	ا ما	or
Sui	cau		U

able for \P	Shee
---------------	------

100									
			•						
±80			\sim						
ji.									
©60	Λ								
age									
± 40									
Percentage of light 8 8 8 8				Sur	Mas	ter C	Cool		
₾ 20									
28	0	300		400		500		600	700
Wavelength of light transmission in Nms.									

USE SunMaster Cool FOR

SunMaster Cool has replaced Stockmaster White and has been designed for growing plants that like to be kept cool in the summer but still like lots of light. SunMaster Cool uses the latest microfine Aluminium diffuser which makes your tunnel ~25% cooler in bright sunlight than a clear film.

Useful also for animal houses and for storage.

Width m	8	10	12	14	
£ per m.	£8.35	£10.43	£12.52	£14.61	
/	All prices	ex works a	and + VA	Γ	
	Minimu	m order 5	metres		
5	-6-7-8 -9	and 10 me	etres +509	%	
	11-19	9 metres +	+10%		
Delive	ries to Ur	(mainland	d up to 50	m £10	
Deliveries to UK mainland up to 80m £15					
Delivery over 81 metres phone for carriage cost					
Free d	elivery ov	er £1250 i address	net of Vat	to one	

Average along and across the roll

SunMaster ChrystalTherm EVOLUTION 2015

Suitable for Vegetables Flowers



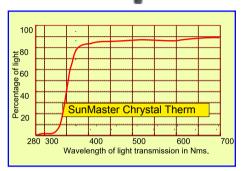




Shrubs Bedding

USE SunMaster Chrystal Therm FOR

All crops where maximum light is essential. SunMaster Chrystal Therm is the first horticultural film in the world made from 7 layers and has a patented new Anti Drip system which considerably outlasts conventional systems. It has an ultra smooth external face to repel dirt and delay the onset of algae. It is immensely strong but the clarity is similar to glass making it very suitable for hobby tunnels.





Width m	8	10	12	14		
£ per m.	£8.03	£10.04	£12.05	£14.06		
A	All prices (ex works a	and + VA	Τ		
	Minimu	m order 5	metres			
5	-6-7-8 -9 i	and 10 me	etres +50	%		
	11-19	9 metres +	+10%			
Delive	ries to Uk	(mainland	d up to 50	m £10		
Deliveries to UK mainland up to 80m £15						
Delivery over 81 metres phone for carriage cost						
Free d	Free delivery over £1250 net of Vat to one address					

SunMaster Chrystal Therm							
	SPECIFICATION June	2016					
	UV guaranteed life	6 Years					
*	Life expectancy	~10 years					
_A	Polymer make up	m-LLDPE, EVA					
	Diffusion (400-700nms)	16%					
	Anti Mist/Drip	AD/F Yes					
P	Light Transmission	~92%%					
A .	Thermicity	<21%					
à	Temperature reducing	No					
	Total UV (300-390 nms.)	50%					
	Puncture resistance	1200 gms					
	Average along and across the roll						
E	Strength at break	30 Mpa*.					
U	Stretch before break	640%					
Notes	* Approx 460Kg per metres width						

SunMaster DuraLite

Manufactured exclusively for XI. Horticulture Ltd.

PRODUCT DATA SHEET				
PRODUCER PRODUCT	PASTIKA KRITIS SA SunMaster DuraLite			
DESCRIPTION	3-layer, long-life, colorless, high strength, medium diffusing greenhouse film			
RESIN(S)	m-LLDPE, EVA			
NOMINAL THEOXNESS (mic)	140			
AVERAGE THICKNESS TOLERANCE	± 5% on nominal thickness			
THICKNESS TOLERANCE AT ANY POINT	± 15%			
MECHANICAL PROPERTIES	TYPICAL VALUES VARIATION TEST METHOD			
TENSILE STRENGTH AT BREAK (MPa)				

	THEFT HELDES	**********	(D) (C)
TENSILE STRENGTH AT BREAK (MPa)			
-MACHINE DIRECTION	30	- 5%	EN 150 527-3
-TRANSVERSE DIRECTION	30	- 5%	EN 150 527-3
ELONGATION AT BREAK (%)			
MACHINE DIRECTION	600	- 5%	EN 150 527-3
-THANSVERSE DIRECTION	650	- 5%	EN 150 527-3
IMPACT RESISTANCE (FLAT) (gr)	1200	- 5%	ISO 7765-1 (A)

OPTICAL PROPERTIES	TYPICAL VALUES		TEST METHOD
Total light transmission (400-700 nm)(%)	90-91		EN-2155-5
Diffusion (400-700 nm) (%)	45	± 5%	EN 2155-9
UV transmission (300-390 mm) (%)	UV-open		INTERNAL METHOD
Infrared Transmission (7-13 µ) (%)	n/u		EN 13206 § 8.9

Wratio 250613



the hands with their the product consigned as per the above, much the count manufacturing specifications, according to the pilots colabilities by or Quantity System Assect on 15ct 9001-1000. **SunMaster DuraLite**

All soft fruit and stone fruit as well as cut flowers

Suitable for











XL have the ability to make almost any width and length, or thickness, that you want subject to a minimum tonnage.

But we have developed a range of specialist covers specifically for the soft fruit industry.

SunMaster DuraLight Clear or Diffused for natural season crops.

SunMaster DuraLight Thermic, again Clear or Diffused, for early crops.

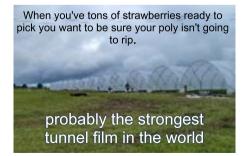
SunMaster Sulphur Safe for everbearers where high quantities of sulphur are used.

SunMaster DuraCool which delays cropping so that you miss the peak of the season.

Look at

www.xlsoftfruit.co.uk

for the full range of soft fruit covers and sundries that we sell.



EN ISO 8001/2008 No 2010012300776483 DHGAS 18001/2007 No 20166 12500778483

Data sheets such as this are available for all our films

Total Block Black/White



USE SunMaster Total Block FOR

Mushroom sheds or where no light is required in the shed e.g storage. Can also be used White side out for Poultry houses.

Double purpose film. Use Black side out for maximum light block. Advantage is that the inner white side reflects your artificial light back into the building.

Use white side out for animals(hens, geese, turkey etc). The White outside reflects some of the suns rays back so that it stays cooler inside.



SunMaster Total Block						
Width m		12	14			
£ per m.		£9.74	£10.51			
A	All prices ex works	and + VA	Τ			
	Minimum order 5	metres				
5	-6-7-8 -9 and 10 me	etres +50	%			
	11-19 metres -	+10%				
Delive	ries to UK mainland	d up to 50	m £10			
Delive	Deliveries to UK mainland up to 80m £15					
Delivery over 81 metres phone for carriage cost						
Free d	elivery over £1250 address	net of Vat	to one			

Total Block BW				
	SPECIFICATION June 2016			
	UV guaranteed life	5 Years		
*	Life expectancy	~10 +years		
	Polymer make up	PE		
	Diffusion (400-700nms)	NA		
	Anti Mist/Drip	NA		
P	Light Transmission	<1%		
A	Light reflectance white side	~72%		
ă	Temperature reducing	Yes		
	Total UV (300-390 nms.)	0%		
	Puncture resistance	600 gms		
Average along and across the roll				
6	Strength at break	22 Mpa.*		
JU	Stretch before break	575%		
Notes	otes * Approx 551 Kg per metre width			

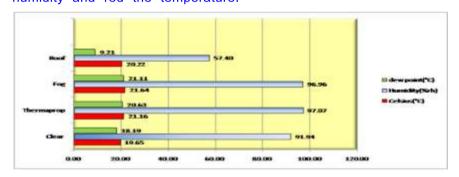
ThermaProp Propagation Film

ThermaProp Clear or White films for low tunnel propagation.

Our Clear and White propagation films were specifically designed in conjunction with a leading HONS consultant. ThermaProp is both Thermic and AntiFog. The table below shows you the test data of a summer production comparing three types of propagation climate. A normal glasshouse (readings taken in the roof), normal clear propagation film, a dry fog house and ThermaProp. The readings of ThermaProp are very similar to the very expensive dry fog house. Not only does ThermaProp increase rooting

percentage over conventional films but results show an improved quality of rooted plant.

The table below are the results - Green is the dew point - grey the humidity and red the temperature.



ThermaProp White or Clear			
Width	Length	£ per roll	
3.4m	100m	£59.79	

All prices ex works and + VAT		
Deliveries to UK mainland £10 per roll		
Free delivery over £1250 net of Vat to one		
address		



Side Vent Polythene and Wind Up Vent System





XL side vent poly is available without a pocket, or else a pocket welded top - 70mm deep. For specification see SunMaster Diffused. Cut to length to fit your tunnel.

Side Vent Film			
Without	Pocket		With Pocket
Width 2m Width 3m			Width 2m including Pocket
£1.78 £2.67			£2.60
Please note minimum length of 30 metres.			
All prices ex works and + VAT			
Deliveries to UK mainland £10			

XL's side vent system uses a gear box assembly which is operated by an endless chain. Very easy to operate and takes much less effort than a cranked handle.

A clutch inside the gearbox holds the central torsion bar steady at any position you choose between fully open and fully closed. It runs up a guide rail (as in the picture) which holds it in place.

The torsion bar in the centre is 3.5m long galvanised steel, swaged at one end so that you can create a continuous bar. You join it together with a self drilling screw which we supply free with every bar. You use the same tube at the bottom as a weight for the lower section of the polythene. Maximum recommended length is around 31metres.

The clips are a spring plastic with rounded edges so that they don't harm the polythene. We recommend a clip every 20cms.

Side Vent parts		
Gearbox assembly	£52	
Torsion/weight bar per 3.5m length	£15	
25mm clips bags of 100	£15	
All prices ex works and + VAT		
Deliveries to UK mainland £10		

The side vent can either be held in place with our PolyVent netting or retaining tubes which run from the gutter to the ground(as in the picture above on the right.)



XL's spring clips

Repair and Anti Hot Spot Tapes EVOLUTION 2016

All XL Tapes are made exclusively for us.

But the NEW XL Anti Hot Spot Tape breaks new ground.

What it doesn't do is break the polythene. The picture on the left shows what happens if you use the <u>wrong</u> AHST. A lot of tape is made from PVC foam, which can give off a chlorine gas which destroys the UV stabilisers in the film. The film on the left was only 2 years old.

XL AHST is made from a polythene foam, so no matter what happens it won't hurt your polythene film.

Secondly its silver grey, so it blends in with the steel of the tunnel and reflects more light.

It uses the latest solvent acrylic adhesives so that it wont creep around the tube when it gets hot and the shiny bit stays stuck on.

And by looking at the amount that people use we have totally changed the roll size. Its now 20 metres long, and on plastic cores - so that you have less waste.

Poly Repair Tape			
Length	Width	Price	No. Per Box
25 metres	50mm	£2.51	30
25 metres	75mm	£3.73	20
25 metres	100mm	£4.99	15
25 metres	150mm	£7.47	10
25 metres	300mm	£14.94	5
All prices ex works and + VAT			
Delivered Free with polythene order			
Delivered separately £10 per consignment			
Free delivery over £1250 net of VAT			

to 1 delivery point.



Clear poly repair tape for repairs on all sizes of rips. Incredibly tough and long lasting.

Anti Hot Spot Repair Tape was another XL innovation to put a new smooth outer surface onto AHST which is starting to wear out. It won't give the polythene as long a life as new AHST and won't totally isolate PVC tape from the polythene but it will improve the life of the film.

Anti Hot Spot Repair Tape				
Length	Width	Price	No. per box	
50 metres	50mm	£2.87	30	
Terms as for Anti Hot Spot Tape				

Anti Hot Spot Tape			
Length	Width	Price	
20 metres	19mm	£3.64	
20 metres	25mm	£4.78	
20 metres	30mm	£5.49	
20 metres	50mm	£9.58	

Degrade PVC AHST

All prices ex works and + VAT

Delivered Free with polythene order

Delivered separately £10 per consignment

Free delivery over £1250 net of VAT to 1 delivery point.

CosyTex Fleece

Suitable for Vegetables Flowers Fruit













CosyTex is made from a knitted thermal polythene. It doesn't puddle, and allows moisture to pass through. Use on field scale, on nursery stock, bedding and soft fruit.



38 gsm		
× 0.00/		
>86%		
Strength		
3400 newton metres		
3900 newton metres		
4 years		
Probably 10 seasons		
0.97X1.39mm		
\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		



CosyTex Fleece			
Width	Length	Price	
2	200	£119.27	
4	200	£238.53	
6	200	£384.16	
8	200	£512.51	
10	100	£320.13	
12	100	£384.16	
16	100	£512.51	
All prices ex works +VAT			
Deliveries to UK mainland £10 per roll			
Free delivery over £1250 net of VAT to 1 address			



Twin Skin Inflator

If you are heating up your polytunnel a twin skin will save you £'s. XL's twin skin kit uses tried and tested brushless motors for economy and long life. A twin skin roof can give you up to 13 deg of frost protection, and more using SunMaster SuperThermic films on the inner layer. It works at low pressure (~1.5 psi) and as long as the edges are sealed it will blow up several roofs ends etc.

It can be fitted to any new or existing polytunnel but a grip rail is recommended for best results.

Consisting of a 240 volt -96 watt centrifugal fan housed in a waterproof box, complete with isolator switch, isolation valve and clamps to fit onto either a 50 or 60mm tunnel frame.

Twin Skin inflator parts		
Fan unit complete with 1 connection	£393	
Extension connector each	£20	
All prices ex works and + VAT		
Deliveries to UK mainland £10		



Sub Irrigation Barrier

Sub Irrigation Barrier		
Width Price Per Metre		
4.6 metres	£4.50 per linear metre	
Minimum order 20 metres		
All prices ex works and + VAt		
Deliveries up to 100m UK mainland £10		

Designed by us for one of the largest growers in the country, LDPE sub irrigation barrier is an impervious membrane used underneath sand beds or capillary matting, isolating the subsoil from the water carrying membrane or substrate.

It is a dense black 200 mu film with high levels of copolymers and engineered to withstand high traffic flows on uneven surfaces.

PolyVent Netting



PolyVent Netting seen here covering the end of a polytunnel for cool growing of HONS

PolyVer	nt Netting	
Width	Price per metre	
1.5m	£1.92	
2m	2m £2.56	
Minimum order length 30 metres		
All prices ex works +VAT		
Deliveries to UK mainland £10 per roll		
	£1250 net of VAT to dress	

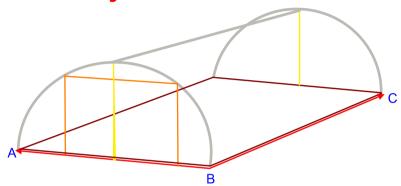
The only way to really cool down a greenhouse or tunnel is to replace the hot air with cool air. Hot air rises, so the heat is at the top of a greenhouse or tunnel. That's why swivel vents above the doors and side vents all the way down the side of a greenhouse/tunnel are a good idea. The hot air escapes from the top of the tunnel and is replaced by cool air drawn in at ground level.

PolyVent	Netting
UV guaranteed life	6 Years
Life expectancy	~10 years
Polymer make up	HDPE
Colour	Clear (looks white)
Weight per sq. M.	115 gms
Windbreak effect/Shade	~25%
Thickness	~.750 mm
Hole size	~3mmX4mm
Strength at break	~8kg per 2 chains
Stretch before break	~55%

Except that until now the mesh to keep the wind speed down (which dries out the plants) has been too much of a windbreak and not enough of a vent mesh.

PolyVent netting is manufactured specifically and exclusively for XL Horticulture. Most green side vent mesh is actually a windbreak and the most transparent you can get is 50%. The amount of air passed through a hole in a net is exponential, so the amount of air passing through a 25% PolyVent netting is approximately 3 times as much as through a 50% windbreak. So PolyVent netting slows down the air but doesn't stop so much that it cant cool down the tunnel enough.

How do I measure my tunnel for a new sheet?



AT GROUND LEVEL

Measure from the corner A on the front of the tunnel to the other corner B on the front of the tunnel.

Measure the total length of the side. C

Add them all together and that is the LENGTH of sheet you will need.

This allows plenty of cover to go to the door uprights at both ends and to reach down to the door header at each end.

To find the WIDTH of sheet you will need consult the chart overleaf.

To find out how to clad your tunnel go to www.xlhorticulture.co.uk/home/see-how-to-clad-a-polytunnel-in-easy-to-follow-picture-sequence/

Sheet size calculato

Decide how wide your tunnel is - either in feet or metres and select that column.
 Decide fixing method. Where the fixing method row and the tunnel width column meet - that is the width of sheet that you will need.

3. Choose your tunnel length from the left hand columns. Where the tunnel length row meets the sheet width column - that is the sheet length you will need.

' 			И.									1
HOW WIDE IS	IS YOUR		اد],,								
Tunnel WIDTH in FEET	T in	10	12	4	16	18	2	24	27	53	9	33
Tunnel WIDTH in METRES	Ë	3.1	3.7	4.3	4.9	5.5	6.4	7.3	8.2	8.9	9.2	10.1
HOW IS YOUR	XLPOLY SHEET WIDTH REQUIRED IN METRES TO COVER YOUR TUNNEL	SHE FR Y	ET W	I TOTAL	I REG	UIRE	<u>Z</u>	METE	SES			
SHEE! FIXED AT THE SIDES?												
Trenched		7.3	7.3	9.2	11.1	11.1	11.1	4	<u>4</u>	4	not	not
Base rail		7.3	7.3	7.3	9.2	9.2	11.1	4	4	4	4	not pos
Mid Rail		7.3	7.3	7.3	7.3	7.3	9.2	11.1	1.1	1.1	14	14
Tunnel	F 4	sheel as the doors	t leng e leng	th req th of y	sheet length required to cover your tunnel is as the length of your tunnel +1 width. Add ext doors.	o cov	er you 1 wid	r tunr th. Ad	d extr	sheet length required to cover your tunnel is calculated as the length of your tunnel +1 width. Add extra as needed for doors.	ted eeded	For
Feet	Metres	XLPOLY INCLUDI		XLPOLY SHEET L	TLE	SGTH.	REO	UIRE	Z	SHEET LENGTH REQUIRED IN METRES NG ENDS	ES-	1
15	D.	80	œ	o	σ	5	=	ū	5	5	4	15
20	9	6	5	0	#	51	13	13	4	5	15	16
25	80	11	11	12	13	13	14	15	9	9	11	8
30	6	72	13	13	14	15	16	16	17	<u>8</u>	8	0 1
35	#	4	4	15	16	16	17	18	<u>0</u>	8	8	2
40	12	15	16	16	17	<u>8</u>	1	20	8	۲	۲	22
45	4	17	17	8	0	0	20	۲	22	23	23	24
50	1 5	8	<u>6</u>	20	20	٦	22	23	24	24	24	25
55	17	20	20	2	22	22	23	24	52	5 8	5 8	27
80	18	2	22	23	23	24	25	26	27	27	27	28
65	20	23	24	24	25	25	26	27	28	29	53	30
70	21	24	25	26	5 8	27	28	29	30	30	ဨ	31
75	23	26	27	27	28	28	29	30	რ	32	ဗ္ဗ	33
80	24	27	28	29	29	30	3	32	33	33	34	32
85	26	29	30	30	ы	ы	32	33	8	32	32	36
90	27	<u>છ</u>	<u>რ</u>	32	32	33	34	32	98	98	37	38
95	29	32	33	33	34	32	35	36	37	38	38	33
100	31	34	34	32	32	36	37	38	33	33	40	41
105	32	35	36	36	37	38	38	39	40	4	4	42
110	34	37	37	38	38	33	40	41	45	45	43	44
115	35	38	39	33	40	41	42	42	43	44	44	45
120	37	40	40	4	42	42	43	44	45	46	46	47
125	38	41	42	42	43	44	45	46	46	47	47	48
130	40	43	43	44	45	45	46	47	48	49	49	50
135	41	44	45	46	46	47	48	49	49	20	20	51
140	43	46	46	47	48	48	49	50	2	25	25	53
145	44	47	48	49	49	20	51	25	23	23	23	54